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D350-591-312
Job Sheet 191894-A-A

Part No: D350-591-312

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Ch002



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3572-1 JLM IPP Rev:C 08-04-02 ECN1163 DD verified by:EC IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
230	Handfinish - 3-1- WingWalk-B4B	1 pcs	6/3/19	6/3/19	0.00	0.19	Handfinish - 3 - 1 - B4B		
240	QC 3	1 pcs	6/3/19	6/3/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
							QC 3 - 43		
							QC 3 - 24		
250	Packaging 1-1 - Pick Kit - B4B	1 pcs	6/3/19	6/3/19	0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		
							Packaging 1 - 7 - B4B		
							Packaging 1 - 8 - B4B		

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40
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						Packaging 1 - 9 - B4B	
						Packaging 1 - 10 - B4B	
						Packaging 1 - 11 - B4B	
						Packaging 1 - 12 - B4B	
						Packaging 1 - 13 - B4B	
						Packaging 1 - 14 - B4B	
						Packaging 1 - 15 - B4B	
						Packaging 1 - 16 - B4B	
						Packaging 1 - 17 - B4B	
						Packaging 1 - 18 - B4B	
						Packaging 1 - 19 - B4B	
						Packaging 1 - 20 - B4B	
						Packaging 1 - 21 - B4B	
						Packaging 1 - 22 - B4B	
						Packaging 1 - 23 - B4B	
						Packaging 1 - 24 - B4B	
						Packaging 1 - 25 - B4B	
						Packaging 1 - 26 - B4B	
						Packaging 1 - 27 - B4B	
						Packaging 1 - 28 - B4B	
						Packaging 1 - 29 - B4B	
						Packaging 1 - 30 - B4B	
						Packaging 1 - 31 - B4B	
						Packaging 1 - 32 - B4B	
						Packaging 1 - 33 - B4B	
						Packaging 1 - 34 - B4B	
						Packaging 1 - 35 - B4B	
						Packaging 1 - 36 - B4B	
260	QC 4	1 pcs	6/3/19	0.00	0.00	QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	JRB
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	
						QC 4 - 72	
						QC 4 - 74	
270	Packaging 3-1 - Stock - B4B	1 pcs	6/3/19	0.00	0.00	Packaging 3 - 1 - B4B	JRB
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Plex 5/31/19 8:53 AM dart.leroux.jason	

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					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
275	DC - 1 - B4B	1 pcs	6/3/19	0.00 0.00	DC - 1 - B4B	9-85
					DC - 2 - B4B	
280	QC 21 - FG	1 pcs	6/3/19	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - FG - 53	9-85

Part Op 230 - Wing Walk as per dwg QSI005 4.4 Batch

Descriptions: 240 - QC3- Inspect Part Finish

250 - pick kit

260 - QC4- 100% Inspect kits for completeness

270 - Identify and pack for shipping as per PPPD350-591-312 Location FG109

275 - Document Control - Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

280 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158557
AN4-13A	Bolt	8 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5149283
AN5-36A	Bolt	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5162649
D2230-3	Mounting Lug	4 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5176022
D2618	Bushing	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5181321
D2856-400-720	Abrasion Strip 4" X 7.20"	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5184817
D3235-1	Mounting Lug	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5150055
D3278-041	Support Assembly	1 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	5169492
MS21042L3	Nut	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5166712
MS21042L4	Nut	8 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158232
MS21042L5	Nut	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5167653
NAS1149D0363J	Washer	4 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5162884
NAS1149D0463J	Washer	16 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158585
NAS1149D0563J	Washer	4 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5174288

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	2	450	0
	AN4-13A	8	840	0
	AN5-36A	2	145	0
	D2230-3	4	210	0
	D2618	2	247	0
	D2856-400-720	2	40	0
	D3235-1	2	116	0
	D3278-041	1	45	0
	MS21042L3	2	2,075	0
	MS21042L4	8	2,164	0
	MS21042L5	2	721	0
	NAS1149D0363J	4	1,450	0
	NAS1149D0463J	16	3,463	0
	NAS1149D0563J	4	2,880	0

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Container No: S185859



Part: D350-591-312

Job No: 191894-A-A

Serial No/Batch: S184155

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 11 Date 04-04-04 FAA STC SH967N

Change Record

PAGE 1 OF 2

Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

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